

Semi-dry-head, High-speed, Overlock / Safety stitch Machine

MO-6700D Series



MO-6700D Series

JUKI's dry-head technology eliminates oil stains on the sewing product.

MO-6100D Series is the world's first complete dry-head overlock machine. This cutting-edge dry-head technology has been introduced to the MO-6700S, which has an established reputation for its excellent seam quality and higher productivity. Only the parts which mainly contribute to oil splashes are improved to have dry mechanisms. This reduces cost and makes a practical dry-head machine, the MO-6700D Series.



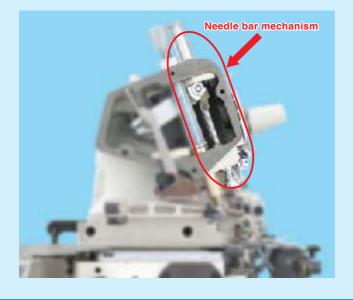


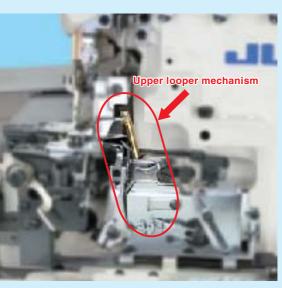
Oil stains on the sewing product are eliminated.

- Oil splashes are substantially reduced to eliminate oil stains on sewing products, thereby upgrading the finished quality.
- The frequency of stain removal or re-sewing is reduced.
- The machine achieves a practical maximum sewing speed of 6,000rpm.

Cutting-edge dry technology for achieving a lubrication-free mechanism.

- The needle bar mechanism and upper looper mechanism have been re-designed to require no lubrication.
- The most-advanced dry technologies, such as the special surface treatment applied to the major drive unit and the grease feeding method, contribute to higher durability. The machine does not splash oil after a long-period of use.





SUBCLASS MACHINE LIST

A variety of subclass machines is available.















Bottom differential

Presse lifting amoun

r _____t Needle system



Remarks

<1-needle overlock>

For runstitching in general fabric

	MO-6704D-0E4-300		1	3	_	4.0	2	4	1:0.7~1:2	7	DC×27 #11	6,000	
	MO-6704D-0E4-307	L~M	1	3	-	4.0	2	4	1:0.7~1:2	7	DC×27 #11	6,000	Upper looper
	MO-6704D-0F4-307		1	3	_	4.8	2	4	1:0.7~1:2	7	DC×27 #11	6,000	high throw type
 ~	MO-6704D-0E4-40H		1	3	_	4.0	2	4	1:0.7~1:2	7	DC×27 #11	6,000	Upper looper extra
	MO-6704D-0F6-50H	M~H	1	3	-	4.8	3	4	1:0.7~1:2	7	DC×27 #14	6,000	high throw type

● For blind hemming ★L121: Blind stitch hemming attachment

3	MO-6705D-0D4-210/ L121	L~M	1	3	_	3.2	2	4	1:0.7~1:2	5.5	DC×27 #9	6,000		
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For rolled hemming (folded downward)

MO-6704D-0A4-150	F1 1	1	3	_	1.6	2	4	1:0.7~1:2	5	DC×1 #8	6,000	
MO-6704D-0A5-150	EL~L	1	3	_	1.6	1	4	1:0.7~1:2	5	DC×1 #8	6,000	

<2-needle overlock>

• For runstitching in general fabric

MO-6714D-BE6-307	L~M	2	4	2.0	4.0	3	4	1:0.7~1:2	6.5	DC×27 #11	6,000	Upper looper high throw type
MO-6714D-BE6-40H	M~H	2	4	2.0	4.0	3	4	1:0.7~1:2	6.5	DC×27 #11	6,000	Upper looper extra high throw type
MO-6712D-DF6-50F		2	4	3.2	4.8	3	4	1:0.7~1:2	6.5	DC×27 #14	6,000	
MO-6714D-BB6-30P		2	4	2.0	2.0	3	4	1:0.7~1:2	6.5	DC×27 #11	6,000	
MO-6714D-BD6-30P	L~M	2	4	2.0	3.2	3	4	1:0.7~1:2	6.5	DC×27 #11	6,000	Anti-material-slip
MO-6714D-BE6-30P		2	4	2.0	4.0	3	4	1:0.7~1:2	6.5	DC×27 #11	6,000	

● For gathering ★S162: Swing-type gathering device (manual-lever operated)

	MO-6714D-BE6-327/ S162	L~M	2	4	2.0	4.0	3	3.2	1:0.9~1:2.6	6	DC×27 #11	6,000	Upper looper high throw type
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● For tape attaching ★G39: Tape attaching presser foot ★Q141: Tape guide

	MO-6714D-BD6-347/ G39/Q141		2	4	2.0	3.2	3	3.2	1:0.9~1:2.6	7	DC×27 #11	6,000	Upper looper
	MO-6714D-BE6-347/ G39/Q141		2	4	2.0	4.0	3	3.2	1:0.9~1:2.6	7	DC×27 #11	6,000	high throw type
	MO-6714D-BD6-34H/ G39/Q141	M∼H	2	4	2.0	3.2	3	3.2	1:0.9~1:2.6	7	DC×27 #11	6,000	
	MO-6714D-BE6-34H/ G39/Q141		2	4	2.0	4.0	3	3.2	1:0.9~1:2.6	7	DC×27 #11	6,000	Upper looper extra high throw type
	MO-6714D-BE6-44H/ G39/Q141		2	4	2.0	4.0	3	3.2	1:0.9~1:2.6	7	DC×27 #14	6,000	



Blind hemming MO-6705D-0D4-210/L121 (L121: Blind stitch hemming attachment)



Gathering
MO-6714D-BE6-327/S162
(S162: Swing-type gathering device, manual-lever operated)



Rolling in tapeMO-6745D-FF4-360/N077(N077: Clean finish top and bottom)























Remarks

<Safety stitching>

● For runstitching in general fabric ★E35: Latch for changing overedging width

	MO-6716D-DE4-300		2	5	3.2	4.0	2	4	1:0.7~1:2	7	DC×27 #11	6,000	
	MO-6716D-DE6-307	L~M	2	5	3.2	4.0	3	4	1:0.7~1:2	7	DC×27 #11	6,000	Upper looper
	MO-6716D-DF4-307		2	5	3.2	4.8	2	4	1:0.7~1:2	7	DC×27 #11	6,000	high throw type
	MO-6716D-DE4-40H		2	5	3.2	4.0	2	4	1:0.7~1:2	7	DC×27 #11	6,000	
	MO-6716D-DE4-40H/ E35		2	5	3.2	4.0	2	4	1:0.7~1:2	7	DC×27 #11	6,000	Upper looper extra high throw type
	MO-6716D-DE6-40H		2	5	3.2	4.0	3	4	1:0.7~1:2	7	DC×27 #11	6,000	
Carried S	MO-6716D-FF6-307	M~H	2	5	4.8	4.8	3	4	1:0.7~1:2	7	DC×27 #11	6,000	Upper looper high throw type
	MO-6716D-FF6-40H		2	5	4.8	4.8	3	4	1:0.7~1:2	7	DC×27 #11	6,000	
	MO-6716D-FF6-50H		2	5	4.8	4.8	3	4	1:0.7~1:2	6.5	DC×27 #16	6,000	Upper looper extra high throw type
	MO-6716D-FH6-50H		2	5	4.8	6.4	3	4	1:0.7~1:2	6.5	DC×27 #16	6,000	Thigh throw type
	MO-6716D-DE4-30P	L~M	2	5	3.2	4.0	2	4	1:0.7~1:2	7	DC×27 #11	6,000	Anti-material-slip
	MO-6716D-FF4-30P	L. SIVI	2	5	4.8	4.8	2	4	1:0.7~1:2	7	DC×27 #11	6,000	Anti-material-slip

● For gathering ★S159: Swing-type gathering device (interlocked with pedal)

7000	MO-6716D-FF6-42H/ S159	M~H	2	5	4.8	4.8	3	3.2	1:0.9~1:2.6	6	DCX27 #14	6,000	Upper looper extra high throw type	
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● For rolling-in tape ★N077: Clean finish top and bottom

	MO-6745D-FF4-360/ N077	L~M	2	4	4.8	4.8	2	4	1:0.7~1:2	5	DC×27 #11	6,000	2-needle type for double-chainstitch on pocket bags
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3-needle safety stitching

MO-6743D-1D6-40H	M- II	3	6	4.8+2.0	3.2	3	4	1:0.7~1:2	6.5	DCX27 #11	6,000	Upper looper extra
MO-6743D-2D6-40H	M~H	3	6	3.2+2.0	3.2	3	4	1:0.7~1:2	6.5	DC×27 #11	6,000	high throw type

Anti-material-slip type

MO-6714D-□ MO-6716D-□□

The sewing machine is fully equipped with adjusting devices and provisions to effectively prevent puckering of difficult-to-sew materials or new-generation materials. The operator is able to produce beautifully finished highquality seams without conducting difficult adjustments.

- The locus of feed and feed timing are selected to offer optimum conditions for sewing light-weight materials.
- The machine comes as standard with a low-pressure presser foot that is exclusively designed for lightweight materials and is able to remarkably handle small curves of the material. The presser foot helps the operator control lighter-weight material smoothly on the machine.

The feed mechanism feeds double chainstitch looper thread with consistency, even under a low tension. (Safety stitch machine)



MO-6700D Series

Screw

SM-4040855SP

	EVICES A		for the conventional M	0-60	MM Sarias	ara ·	annlicable	e to the MO-6700D Series.
				0-00 1 /		ale (арріісаріі	e to the MO-0700D Selies.
Model			ription		[Reference	:e]		
Cha	in-off thread trir			1	Combinati	on ta	able of "ch	ain-off thread suction device" and
T039	MAT-039001A0	One-touch type tape cut trimming device (electron			"auto-lifer"	whi	ch corresp	oond to "chain-off thread trimming device".
T040	MAT-039002A0 MAT-040001A0	For semi-sunken type	Automatic tape cutter + chain-off thread trimming device (number-off-stitch		Chain-off thread trimming		Chain-off thread suction	Auto-lifter
1040	MAT-040001AA	For fully-sunken type	control and electro- magnetic type)		device		device MC-7A	AK101 (JUKI servomotor)
T041	MAT-041000A0A	Pneumatic flat cutter	nagnetic type/		T039	+	MC-8	AK101 (JUKI servomotor)
	MAT-042000A0	Pneumatic side cutter (fo	or overlock machine)	1			MC-9	— (MC-9 is equipped with auto-lifter.)
Blov	wer-type chain-c	off thread suction dev	vice				MO 74	ALCOO (
MC-7A		Blower-type chain-off thread	d suction device + cloth chips	1	T040	+	MC-7A MC-5	AK32 (any motor will do) AK32 (any motor will do)
Pne	umatic chain-of	thread suction devi	се		1040	_	MC-24	AK32 (any motor will do)
MC-4	_	Specific to chain-off three	ad, pedal-operated]		l l	WIO Z I	THEE CARY MICE WIN GO,
MC-5	_	Specific to chain-off three	ad	1				AK49 (Motors other than JUKI servomotors
MC-8	_	Pneumatic chain-off thre	ead + cloth chips		T041		MC-7A	are applicable.)
MC-9	-	Function of MC-8 + auto	-lifter		or	+		AK101 (JUKI servomotor)
MC-24	_	Pneumatic chain-off thre	•		T042	'	MC-4	_
		are not equipped with air re	egulator. eed to regulate air pressure.				MC-8	AK101 (JUKI servomotor)
_	PF-0552010-B0	Air regulator (F.R. unit as		1			MC-9	— (MC-9 is equipped with auto-lifter.)
_		Fixing screw for F.R. uni	· · · · · · · · · · · · · · · · · · ·	1				
_	F1021-003-000	Tube connector (male)		1				
	GAS-12063000*	One-touch connector						
	GA3-12003000	*Selection parts instead	of the tube connector					
Aute	o-lifter			,				
AK32	GAK-320000A0	Pneumatic type (knee-or						
AK49	GAK-490000A0	Pneumatic type (pedal-o	•	-				
AK101	GAK-A01000A0	Pneumatic type (for serv	vomotor)					
Model	Part No.	Descr	ription					Feature
	hering device							
Guti	icing actice							
0450	1440 45000040	Swing-type gathering dev	vice	The	attachmen	one	ns with the	presser foot pedal. This facilitates material
S159	MAS-159000A0	Swing-type gathering dev (interlocked with pedal / for	or safety stitch machine)	sett	ting on the n	nachi	ne. Furthe	presser foot pedal. This facilitates material remore, knee-control type differential-feed
S159 S160	MAS-159000A0 MAS-160000A0	(interlocked with pedal / for Swing-type gathering dev	for safety stitch machine) vice	sett adju	ting on the nusting device	nachi e is b	ne. Furthe built in the a	
S160	MAS-160000A0	(interlocked with pedal / fr Swing-type gathering dev (interlocked with pedal / fr Swing-type gathering dev	for safety stitch machine) vice for overlock machine) vice	sett adju as o	ting on the nusting deviced desired, then attachment	nachi e is b eby e	ine. Furthe built in the a enabling the sed to perfo	rmore, knee-control type differential-feed attachment. It controls a differential-feed ratio e operator to make beautiful gathers.
S160 S161	MAS-160000A0 MAS-161000A0	(interlocked with pedal / f Swing-type gathering dev (interlocked with pedal / f Swing-type gathering dev (manual-lever operated /	or safety stitch machine) vice for overlock machine) vice for safety stitch machine)	sett adju as o The	ting on the nusting device desired, then extrachment cess and ga	nachi e is b eby i is us theri	ine. Furthe built in the a enabling the sed to perform ng process	rmore, knee-control type differential-feed attachment. It controls a differential-feed ratio e operator to make beautiful gathers. orm two different processes, joining fabric , at a time.
S160 S161	MAS-160000A0	(interlocked with pedal / f Swing-type gathering dev (interlocked with pedal / f Swing-type gathering dev (manual-lever operated / Swing-type gathering dev	for safety stitch machine) vice or overlock machine) vice for safety stitch machine) vice	sett adju as o The proo	ting on the nusting device desired, then attachment cess and gas attachments	e is been decided in the control of	ne. Furthe auilt in the a enabling the sed to perform process be opened	rmore, knee-control type differential-feed attachment. It controls a differential-feed ratio e operator to make beautiful gathers.
S160 S161 S162	MAS-160000A0 MAS-161000A0	(interlocked with pedal / f Swing-type gathering dev (interlocked with pedal / f Swing-type gathering dev (manual-lever operated / Swing-type gathering dev (manual-lever operated /	for safety stitch machine) vice or overlock machine) vice for safety stitch machine) vice	sett adju as o The proo	ting on the nusting device desired, then attachment cess and gas attachments	e is been decided in the control of	ne. Furthe auilt in the a enabling the sed to perform process be opened	rmore, knee-control type differential-feed that controls a differential-feed ratio e operator to make beautiful gathers. orm two different processes, joining fabric, at a time. I/closed by using the lever (manually operated).
\$160 \$161 \$162 • Blin	MAS-160000A0 MAS-161000A0 MAS-162000A0	(interlocked with pedal / f Swing-type gathering dev (interlocked with pedal / f Swing-type gathering dev (manual-lever operated / Swing-type gathering dev (manual-lever operated /	for safety stitch machine) vice for overlock machine) vice for safety stitch machine) vice for overlock machine)	sett adju as o The prod The The	ting on the nusting device desired, then attachment cess and gas attachments	e is beeby of the can the is used the can feed	ne. Furthe a continuity in the a continuity in the a continuity in the accordance of the continuity in	rmore, knee-control type differential-feed attachment. It controls a differential-feed ratio e operator to make beautiful gathers. Drim two different processes, joining fabric, at a time. I/closed by using the lever (manually operated). It is a time with the knee lever.
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\$160 \$161 \$162 • Blin L121 • Pipi M056	MAS-160000A0 MAS-161000A0 MAS-162000A0 d hemming devi MAL-121000A0 ng folder MAM-0560J0A0	(interlocked with pedal / f Swing-type gathering dev (interlocked with pedal / f Swing-type gathering dev (manual-lever operated / Swing-type gathering dev (manual-lever operated / Ce Blind stitch hemming atta	for safety stitch machine) vice for safety stitch machine) vice for safety stitch machine) vice for overlock machine) achment	settl adju as of The proof The The This This	ting on the n usting device desired, there e attachmen: e attachmen e differential- ler used for piping folde attachment	e is beeby of is use thering can feed blind	ine. Furthe auit in the a enabling the sed to perform process be opened ratio is corrulated the mining in the sed to perform th	rmore, knee-control type differential-feed that chment. It controls a differential-feed ratio e operator to make beautiful gathers. orm two different processes, joining fabric, at a time. It closed by using the lever (manually operated). Introlled with the knee lever. In knits In g first, then turns up the tape. both "cotton bias tape with gimp" and "knit tape".
S160 S161 S162 Blin L121 Pipi M056 M075	MAS-160000A0 MAS-161000A0 MAS-162000A0 d hemming devi MAL-121000A0 ng folder MAM-0560J0A0 MAM-0750J0A0	(interlocked with pedal / f Swing-type gathering dev (interlocked with pedal / f Swing-type gathering dev (manual-lever operated / manual-lever operated / ce Blind stitch hemming atta Piping folder	for safety stitch machine) vice or overlock machine) vice for safety stitch machine) vice for overlock machine) achment d with knit tape)	Sett adju as of The proof The The This This The	ting on the nusting device desired, there attachmen: e attachmen e differential-ler used for piping folde attachment operation m	nachi e is b eby c is us to can feed blind	ine. Furthe authorized in the a enabling the sed to perfer any process be opened ratio is corrulated in the mining in the sed to process be opened ratio is corrulated in the sed to be a pipin on the sed for any be chart	rmore, knee-control type differential-feed thatchment. It controls a differential-feed ratio e operator to make beautiful gathers. orm two different processes, joining fabric, at a time. I/closed by using the lever (manually operated). ntrolled with the knee lever. in knits g first, then turns up the tape. both "cotton bias tape with gimp" and "knit tape". nged over with a fingertip control.
\$160 \$161 \$162 • Blin L121 • Pipi M056 M075	MAS-160000A0 MAS-161000A0 MAS-162000A0 d hemming devi MAL-121000A0 ng folder MAM-0560J0A0 MAM-0750J0A0 MAM-0760N0A0	(interlocked with pedal / f Swing-type gathering dev (interlocked with pedal / f Swing-type gathering dev (manual-lever operated / Swing-type gathering dev (manual-lever operated / Ce Blind stitch hemming atta	for safety stitch machine) vice or overlock machine) vice for safety stitch machine) vice for overlock machine) achment d with knit tape)	Sett adju as of The proof The The This This The	ting on the nusting device desired, there attachmen: e attachmen e differential-ler used for piping folde attachment operation m	nachi e is b eby c is us to can feed blind	ine. Furthe authorized in the a enabling the sed to perfer any process be opened ratio is corrulated in the mining in the sed to process be opened ratio is corrulated in the sed to be a pipin on the sed for any be chart	rmore, knee-control type differential-feed that chment. It controls a differential-feed ratio e operator to make beautiful gathers. orm two different processes, joining fabric, at a time. It closed by using the lever (manually operated). Introlled with the knee lever. In knits In g first, then turns up the tape. both "cotton bias tape with gimp" and "knit tape".
\$160 \$161 \$162 • Blin L121 • Pipi M056 M075	MAS-160000A0 MAS-161000A0 MAS-162000A0 d hemming devi MAL-121000A0 ng folder MAM-0560J0A0 MAM-0750J0A0 MAM-0760N0A0 de, Ruler	(interlocked with pedal / f Swing-type gathering dev (interlocked with pedal / f Swing-type gathering dev (manual-lever operated / Swing-type gathering dev (manual-lever operated / ice Blind stitch hemming attal Piping folder Piping folder (to be used Ready-made piping folder	for safety stitch machine) vice for safety stitch machine) vice for safety stitch machine) vice for overlock machine) achment I with knit tape) er	Sett adju as of The proof The The This This The	ting on the nusting device desired, there attachmen: e attachmen e differential-ler used for piping folde attachment operation m	nachi e is b eby c is us to can feed blind	ine. Furthe authorized in the a enabling the sed to perfer any process be opened ratio is corrulated in the mining in the sed to process be opened ratio is corrulated in the sed to be a pipin on the sed for any be chart	rmore, knee-control type differential-feed thatchment. It controls a differential-feed ratio e operator to make beautiful gathers. orm two different processes, joining fabric, at a time. I/closed by using the lever (manually operated). ntrolled with the knee lever. in knits g first, then turns up the tape. both "cotton bias tape with gimp" and "knit tape". nged over with a fingertip control.
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■ SPECIFICATIONS

Model name	MO-6704D	MO-6714D	MO-6716D						
Stitch type	1-needle overlock	2-needle overlock	Safety stitching						
Stitch style in the U.S.A.	504	514	516						
Max. sewing speed		6,000rpm							
Stitch length	0.8~	4mm	1.5~4mm						
Needle gauge (mm)	_	2.0, 3.2	3.2, 4.8, 4.8+2.0, 3.2+2.0						
Overedging width (mm)	1.6, 3.2, 4.0, 4.8	2.0, 3.2, 4.0, 4.8	3.2, 4.0, 4.8, 6.4						
Bottom differential feed ratio	For gathering	g 1:2 (Max. 1:4), For stretching 1:0.7	(Max. 1:0.6)						
Needle bar stroke									
Inclination angle of the needle	24.5mm 20°								
Needle mechanism	20° Needle bar method and upper/lower bushing								
Needle	DC	X27 (excluding some subclass mod	lel)						
Max. lift of the presser foot	7	mm (excluding some subclass mode	1)						
Max. presser foot pressure		49N (5kg)							
Stitch adjusting method		By push-button							
Differential-feed adjusting method		By lever (with micro-adjustment)							
Weight of the machine head		28kg							
Lubrication		Automatic							
Lubrication	The needle bar mechan	ism and upper looper mechanism do	not require lubrication.						
Lubricating oil	JUKI	Machine Oil 18 (equivalent to ISO V	G18)						
Needle cooler		Option							
Needle thread heat remover		Option							
Micro-lifter		Provided as standard							

■ WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

Stitch type	U.S.A	Code
1-needle overlock	504	04
1-needle overlock for blind hemming	505	05
2-needle imitation safety stitch	512	12
2-needle overlock	514	14
2-needle safety stitch	516	16
3-needle safety stitch		43
2-needle double chain stitch		45

Type	Code
Semi-dry-head	D

Device and attachment	Code
Tape attaching presser foot (for sewing sharp curves) / Tape guide	G39/Q141
Blind stitch hemming attachment	L121
Swing-type gathering device (interlocked with pedal / for safety stitch machine)	S159
Swing-type gathering device (manual-lever operated / for overlock machine)	S162
Clean finish top and bottom	N077
Latch for changing overedging width	E35



Needle gauge (mm)	Overedging width (mm)	Feed dog	Code
_	1.6	2-row	0A4
_	1.6	1-row	0A5
_	3.2	2-row	0D4
_	4.0	2-row	0E4
_	4.8	3-row	0F6
2.0	2.0	3-row	BB6
2.0	3.2	3-row	BD6
2.0	4.0	3-row	BE6
3.2	4.0	2-row	DE4
3.2	4.0	3-row	DE6
3.2	4.8	2-row	DF4
4.8	4.8	2-row	FF4
4.8	4.8	3-row	FF6
4.8	6.4	3-row	FH6
4.8+2.0	3.2	3-row	1D6
3.2+2.0	3.2	3-row	2D6

	Material	Application	Special machine	Code
Extra light- to light-weight	Light-weight materials such as men's shirts	Rolled hemming	Standard	150
Light- to medium-weight	Specific to knits	Blind hemming	Standard	210
Light- to medium-weight	For general fabrics	Runstitching	Standard	300
		Runstitching	Upper looper high throw	307
		Gathering	Upper looper high throw	327
		Tape attaching	Upper looper high throw	347
		Tape attaching	Upper looper extra high throw	34H
		Rolling-in tape	Standard	360
		Runstitching	Anti-material-slip	30P
Medium- to heavy-weight	Specific to knits such as sweaters	Runstitching	Upper looper extra high throw	40H
		Gathering	Upper looper extra high throw	42H
		Tape attaching	Upper looper extra high throw	44H
	Medium- to heavy-weight materials such as denim	Runstitching	Swim suits	50F
		Runstitching	Upper looper extra high throw	50H

■ To order, please contact your nearest JUKI distributor.



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the conservation of the energy and resources, and the recycling, in the research, development, design, distribution, sale and maintenance service of the industrial sewing machines, household sewing machines and industrial-user probots, etc. and in the sale and maintenance service of the data entry eysten and in the purchase, distribution and sale of the household commodifies including the healthcare products.



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FAX: (81) 3-3430-4909, 4914 http://www.juki.com

 $\begin{tabular}{ll} \divideontimes Specifications and appearance are subject to change without prior notice for improvement. \end{tabular}$

* Read the instruction manual before putting the machine into service to ensure safety.

* This catalogue prints with environment-friendly soyink on recycle paper.